

AF

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FORGED STEEL VALVES

Cod. Fisc. e P.IVA 03076750169 - Cap. Soc. € 8.000.000,00 i.v.
Registro Imprese BG 03076750169 - R.E.A. 347477
VAT Registration Number: IT 03076750169
Soggetta all'attività di direzione e coordinamento di parte della società ALBEC s.r.l. (Reg. Imp. BG n° 02803260169)

INSPECTION CERTIFICATE according to
☒ UNI EN 10204 - 3.1 B ☐

CERTIFICATE
N° **C 040791-005/01**

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TEST PROCEDURE & SPECIFICATION

☒ API 598 ☒ ANSI/ASME B 16.34 ☐
☒ MSS SP.61 ☒ BS 6755 ☐
☒ DIN 3230 T.3 ☐

CUSTOMER
SEIKMANN ECONOSTO GMBH & CO. KG
FREIGRAFENWEG 2
D-44357 DORTMUND ()

OUR JOB N° **040791** POSITION **005**
YOUR P.O. N° **90021150P/STOCK-DIN-GLOBE**

CHEMICAL ANALYSIS

MECHANICAL PROPERTIES. IMPACT TESTS

TENSILE YIELD N/mm²

ELONGATION RED. OF AREA 1 JOULE 2 JOULE 3 JOULE

TEST TEMP. HARTNESS

3 JOULE

2 JOULE

1 JOULE

TEST TEMP. HARTNESS

3 JOULE

2 JOULE

1 JOULE

TEST TEMP. HARTNESS

3 JOULE

2 JOULE

1 JOULE

TEST TEMP. HARTNESS

3 JOULE

2 JOULE

1 JOULE

COMPONENT
PART NAME MATERIAL
HEAT CODE HEAT NR

BONNET DIN 17243 (1.0460) C22.8

B-CUO 131373

BOLTS EN 10269 (1.7709) 21CrMoV 5.7

STEM 006235

DISC EN 10272 (1.4006) X12CrTi3

BODY 072041

B-DCC DIN 17243 (1.0460) C22.8

BONNET DIN 17243 (1.0460) C22.8

B-AFR 29642885

ITEM **5** Q.TY **300**

DESCRIPTION **40**

GLOBE VALVE OS&Y BB FB FL DIN DN25 " C22.8/1.4006"/INT+13Cr PN40 FORM B1

4B SK 215 FORM B1

TAG DAVR418001E001

TEST PRESSURES ☒ BAR ☐ PSI ☒ CONFORM ☐ NOT CONFORM

TEST RESULT ☒ CONFORM ☐ NOT CONFORM

HYDROSTATIC AND PNEUMATIC ☒ CONFORM ☐ NOT CONFORM

VISUAL AND DIMENSIONAL TEST ☒ CONFORM ☐ NOT CONFORM

NOTES

We declare that this product has been manufactured in accordance with the 'Sound Engineering Practice' as per European Directive 97/23/EC - PED Article 3.3.

EACH SINGLE COMPONENT OF THE VALVE WHICH IS MENTIONED IN THIS CERTIFICATE HAS BEEN MANUFACTURED UNDER TESTS AND TESTED FULLY IN ACCORDANCE WITH ITS OWN MATERIAL SPECIFICATION AS ABOVE INDICATED

THE REPORTED VALUES ARE STRICTLY IN ACCORDANCE WITH THE ORIGINAL MILL CERTIFICATES

THIRD AUTHORITY

CLIENT INSPECTION DEPT

DATE

DATE

ACHILLES **STOOMWEZEN** **APIQR** **REGISTERED FORM** **ISO 9001** **ISO REG. N° 0357**

TUV **ACCREDITED** **ANSI-RAB** **QMS**

LVE S.p.A.
Quality Control Dept.

DATE 19/11/2004